

# Dynamics of FRP Bridges: Testing and Modal Properties

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## Outline

- Overview of eight as-built (full or hybrid) FRP bridges
- Vibration testing methods
- Modal properties of eight bridges
- Conclusions

## Eight as-built FRP bridges



Bridge 1



Bridge 2



Bridge 3



Bridge 4



Bridge 5



Bridge 6



Bridge 7



Bridge 8

## Modal testing methods

### Impact hammer testing

- Bridge 1
- Bridge 2
- Bridge 3
- Bridge 4
- Bridge 5

### Ambient vibration testing

- Bridge 6
- Bridge 7
- Bridge 8

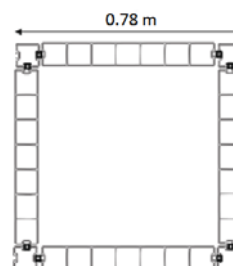
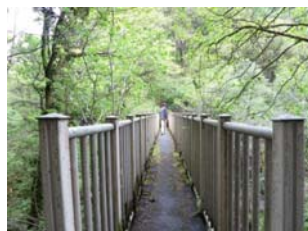
## Bridge 1

A footbridge over the river Rheidol in a narrow valley in Wales.

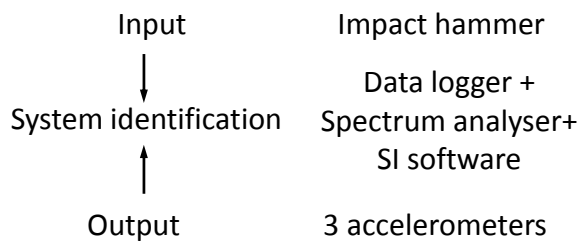


## Bridge description

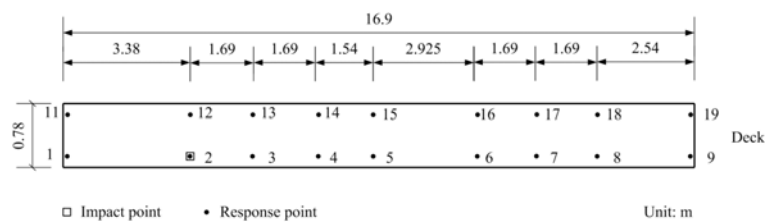
- 16.9 m long, 0.78 m wide; Opened in 1995.
- Advanced Composite Construction Systems (ACCS).
- Approximately 1.8 tonnes.



## Impact hammer testing

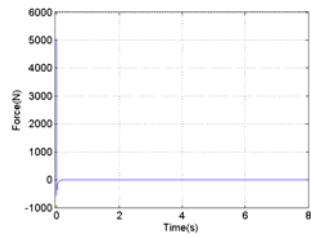


## Measurement stations

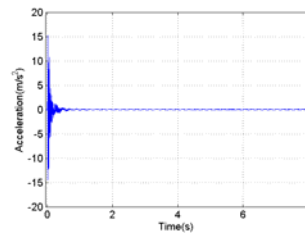


- 6 setups for vertical acceleration measurement.
- Measurement time :  $6 \times 6 \times 8 \text{ s} = 864 \text{ s}$ .
- Actual testing time for experts: half a day.

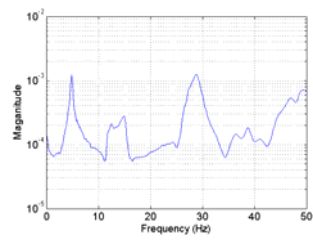
## Measured signals



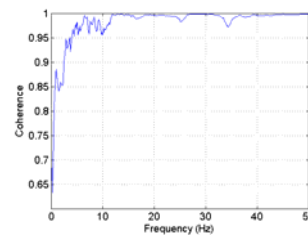
Vertical impact force at TP2



Vertical acceleration at TP5



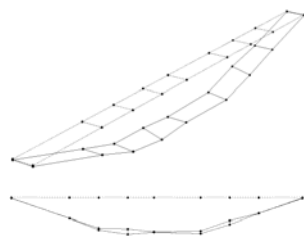
Frequency response function H52



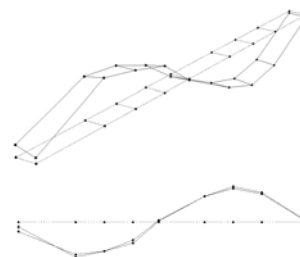
Coherence C52

## Modal properties

Identify vertical vibration modes  $\leq 20$ Hz.



V1: 4.9 Hz, 3.4%, 862 kg



V2: 15.1 Hz, 2.9%

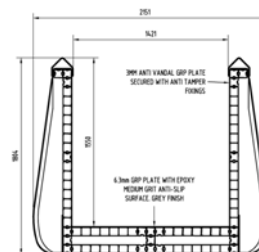
## Bridge 2

- 5.0 + 14.0 + 6.0 m over the Paddington-Penzance Railway Line near St Austell station, Cornwall, Uk.
- Constructed in 2007.



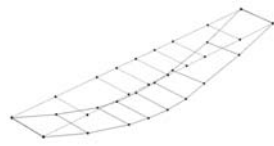
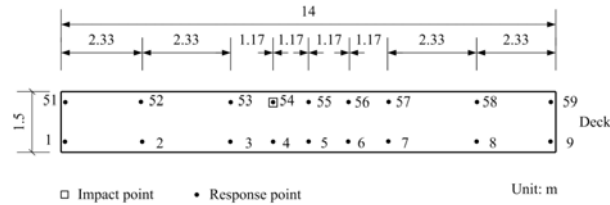
## Bridge 2

- ACCS pultruded elements and moulded elements.
- 'U' shape cross-section.



## Bridge 2

- Impact hammer tests conducted on the span of 14 m.
- Vertical modes <20 Hz.



V1: 11.9 Hz, 1.6%, 2674 kg

## Bridge 3

- 2 spans: 15.0 m + 10.0 m.
- Over a lake in Delft, Netherlands.



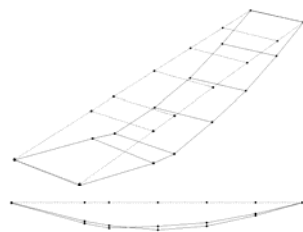
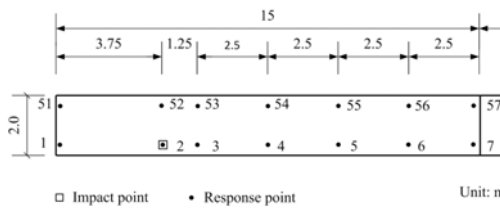
## Bridge description

- 2 m wide deck; moulded together with two longitudinal beams underneath, made of vacuum infused FRPs with foam cores.
- 1 m high steel handrails.

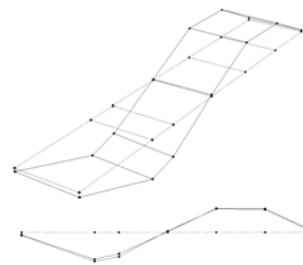


## Modal analysis

- Impact hammer tests conducted on the span of 15 m.
- Vertical modes <20 Hz.



V1: 4.8 Hz, 1.2%, 3161kg



V2: 17.1 Hz, 1.2%



## Bridge 4

A footbridge over a canal in Delft, Netherlands.



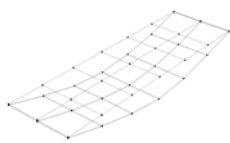
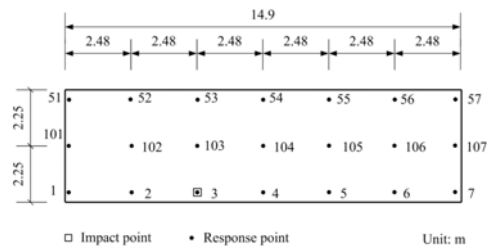
## Bridge description

- 14.7 m long and 4.5 m wide.
- Four composite longitudinal beams connected into a whole structure by a composite cover.
- Weight 6600 kg.

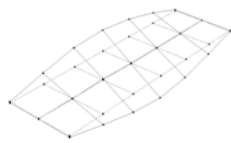


## Modal analysis

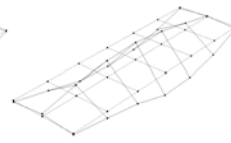
- Impact hammer testing.
- Vertical modes <20 Hz.



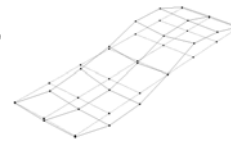
6.1 Hz, 7.9%, 3161kg



10.1 Hz, 4.4%



17.1 Hz, 1.0%



18.9 Hz, 2.1%

## Bridge 5

Two simply-supported truss footbridges over the Dover to Folkstone Railway Line.



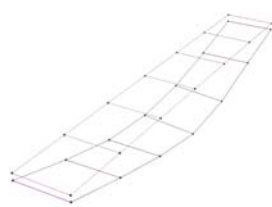
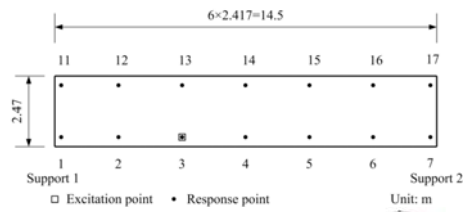
## Bridge description

- Each span: 14 m long, 2.4m wide, 3.325 m high.
- pultruded and infused FRP sections.
- Total mass of each span is 5.5 tonnes.
- Opened in 2017.

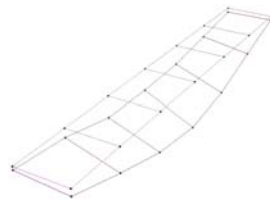


## Modal analysis

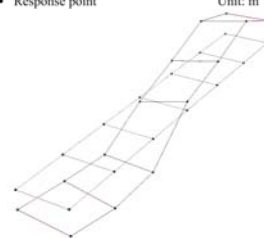
- Impact hammer testing.
- Vertical modes < 30 Hz.



V1: 15.1 Hz, 1.4%, 5261kg



V2: 16.7 Hz, 1.4%



V3: 26.9 Hz, 2.0%

## Bridge 6

- A truss bridge for pedestrians and cyclists crosses a busy dual carriageway at the outskirts of Prato, Italy.
- It was open in 2008.



## Bridge description

- 25 m long, 2.6 m (3.9 m) wide at the middle (end).
- pultruded FRP channel sections, stainless bolts.
- Total mass: 8 tonnes.



# Ambient vibration testing



Output

Accelerometers

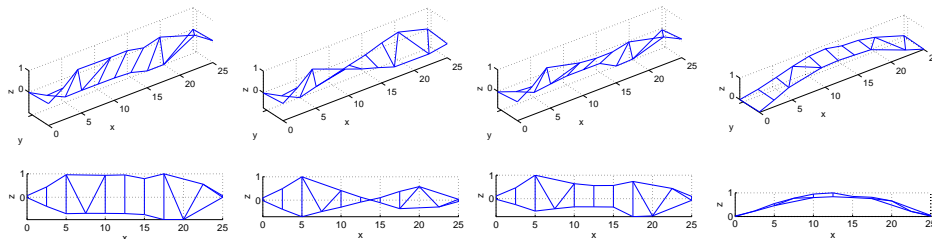
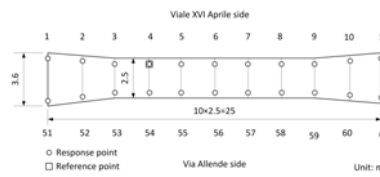


System identification

Data logger  
+  
Spectrum analyser  
+  
SI software

# Modal properties

- Ambient vibration testing.
- Vertical and torsional vibration modes < 8 Hz.



T1: 2.1 Hz, 1.6%

T2: 2.7 Hz, 1.3%

T3: 4.8 Hz, 1.4%

V1: 7.5 Hz, 2.6%

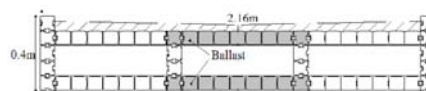
## Bridge 7

A single span suspension footbridge over the Nesscliffe A5 bypass road, Shropshire, UK.



## Bridge description

- 51.3 m long, 2.1 m wide.
- FRP deck: ACCS panels.
- 2 steel cables, 20 steel hangers, and 4 steel backstays.



Dynamic assessment of a FRP suspension footbridge through field testing and finite element modelling

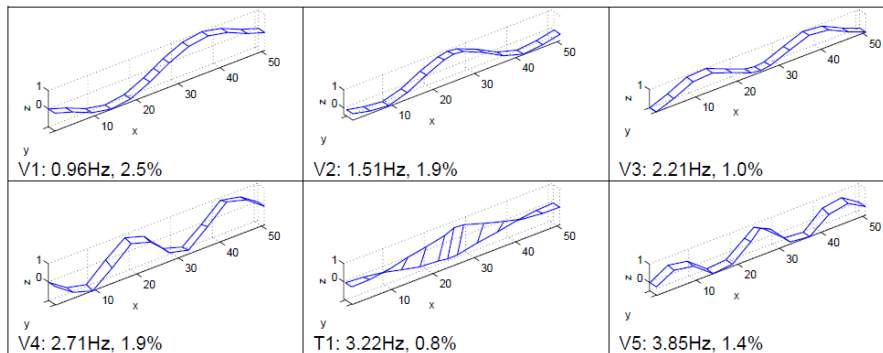
Renos A. Votsis<sup>1\*</sup>, Tim J. Stratford<sup>2</sup>, Marios K. Chryssanthopoulos<sup>3</sup> and Ella A. Tantele<sup>4</sup>

**Steel and Composite Structures.**

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## Modal properties

- Identify vertical and torsional vibration modes  $\leq 5\text{Hz}$ .
- High density of vibration modes.



## Bridge 8

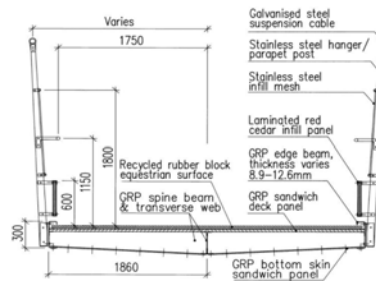
A single span suspension footbridge over the A30 dual carriageway in the south of Bodmin, Cornwall, UK.





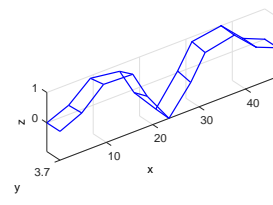
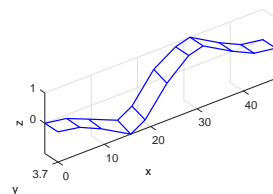
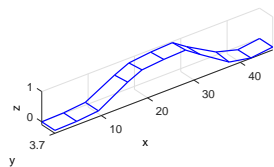
## Bridge description

- 47 m long, 3.5 m wide.
- FRP deck: hand laid and vacuum infused FRP components.
- 2 steel cables, 20 steel hangers, and 4 steel backstays.



## Modal properties

- Identify vertical and torsional vibration modes  $\leq 4$  Hz.
- High density of vibration modes.





## Conclusions

- Modal tests and modal properties of eight as-built FRP bridges are presented.
- Two modal testing methods are introduced.
- The fundamental frequencies of the eight bridges are similar to those of conventional bridges of the same span.
- The damping ratios of the first two modes of the eight bridges are generally higher than those of conventional bridges.

