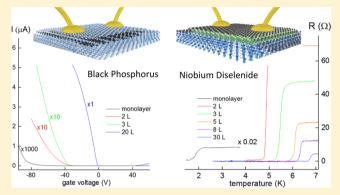


Quality Heterostructures from Two-Dimensional Crystals Unstable in Air by Their Assembly in Inert Atmosphere

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Supporting Information

ABSTRACT: Many layered materials can be cleaved down to individual atomic planes, similar to graphene, but only a small minority of them are stable under ambient conditions. The rest react and decompose in air, which has severely hindered their investigation and potential applications. Here we introduce a remedial approach based on cleavage, transfer, alignment, and encapsulation of air-sensitive crystals, all inside a controlled inert atmosphere. To illustrate the technology, we choose two archetypal two-dimensional crystals that are of intense scientific interest but are unstable in air: black phosphorus and niobium diselenide. Our field-effect devices made from their monolayers are conductive and fully stable under ambient conditions, which is in contrast to the counterparts processed in air. NbSe2 remains superconducting down to the monolayer



thickness. Starting with a trilayer, phosphorene devices reach sufficiently high mobilities to exhibit Landau quantization. The approach offers a venue to significantly expand the range of experimentally accessible two-dimensional crystals and their

KEYWORDS: Phosphorene, niobium diselenide, transition metal dichalcogenides, superconductivity, field effect, electronic transport

uring recent years increasing attention has been paid to various two-dimensional (2D) crystals that can be mechanically exfoliated down to a monolayer or grown as monolayers on sacrificial substrates. 1-3 These materials offer a wide range of properties and include metals, semiconductors, normal and topological insulators, superconductors, and so forth. Moreover, individual 2D crystals can be combined in van der Waals (vdW) heterostructures, which provides a route to greatly expand the range of possible functionalities and assessable scientific problems. Unfortunately, current efforts in this direction are severely limited by the fact that many 2D crystals rapidly degrade in air, reacting usually with oxygen and/ or moisture. 4-8 As a result, the research field has so far been revolving mainly around a handful of highly stable and chemically inert monolayers such as graphene, hexagonal boron nitride (hBN), and several semiconducting dichalcogenides (MoS₂, WSe₂, and similar). To overcome the problem

with poor stability of other interesting monolayers, we have developed a fabrication technique that allows air-sensitive crystals to be handled entirely under oxygen- and moisture-free conditions. In this report, we demonstrate capabilities of this approach using 2D crystals of black phosphorus (BP) and niobium diselenide.

Bulk NbSe2 consists of covalently bonded Se-Nb-Se layers assembled in A-B-A-B fashion by weak (vdW-like) Se-Se bonding. It is a type-II s-wave superconductor with the transition temperature, $T_{\rm C}$, of 7.2 K. There have been four previous studies of cleaved 2D niobium diselenide. 2,9-11 The 1970s investigation 9 used changes in resistivity ho to estimate the number of layers, N, in the measured NbSe₂ crystallites and,

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as a result, underestimated their real thickness by 1–2 orders of magnitude. In other studies, NbSe₂ was found to be conductive down to a monolayer² and some traces of superconductivity were reported even in a 2–3 layer device.¹⁰ In contrast, the most recent paper found that thin NbSe₂ deteriorated greatly, disallowing devices thinner than several nanometers.¹¹ The latter observation agrees with our own efforts to study superconductivity in 2D NbSe₂ using the standard microfabrication procedures that work well for graphene and airstable dichalcogenides^{1–3} (see below). The disagreement between different studies can be attributed to either accidental polymer contamination that coated and protected NbSe₂ in refs 2 and 10 or the use of lithographic techniques in ref 11, which enhances oxidation during UV exposure.¹²

The second selected material, BP, has attracted huge interest during the last year. Its atomic layers have a hexagonal structure, similar to graphene, but strongly corrugated.¹³ The changes in symmetry make BP a semiconductor with a direct band gap that strongly depends on the number of layers. 5,14 Relatively thick crystals (~10 nm or 15 layers) have been shown to survive the standard lithographic procedures and show hole mobilities μ of up to 4000 cm² V⁻¹ s⁻¹ (refs 6 and 15). For thinner devices, μ rapidly decreases with N, down to 10–100 cm² V⁻¹ s⁻¹ for few-layer BP. ^{16,17} Because of reactivity with oxygen and moisture, thin BP is found to rapidly develop a porous structure, which can occur in a matter of minutes, and eventually decomposes. 4,5,18 Mono- and bi- layer crystals of BP were studied by atomic force microscopy (AFM) and optical spectroscopy 19,20 but their transport measurements are lacking. Moreover, the reports of poor stability have raised questions whether some of those results refer to intrinsic phosphorene or a partially decomposed material. 4,5,18

Glovebox Assembly. To avoid oxygen and moisture, we have employed an argon environment provided by a glovebox with levels of H₂O and O₂ below 0.1 ppm. The relatively small size of available 2D crystals necessitates micrometer-scale precision in their positioning during transfer and encapsulation. Such positioning is impossible using commercially available gloveboxes, which permit high-resolution optical microscopy but always rely on manual operation. To this end, a fully motorized micromanipulation station has been specially built, which allows us to cleave, align, and transfer micrometer-sized crystals robotically, using translation stages and micromanipulators, all programmed and operated remotely from the outside with joysticks.

As the first step during typical glovebox assembly, an airsensitive bulk layered material is exfoliated onto a thin PMMA film. Then, a 2D crystal chosen in an optical microscope is lifted with monolayer hBN using a technique described in ref 21 but with remote control. The resulting stack is then deposited typically onto a relatively large hBN crystal residing on a chosen substrate. The encapsulating hBN crystals are impermeable to all gases and liquids ^{22,23} and provide permanent protection for air-sensitive 2D crystals against degradation. The final assembly can be taken out of the glovebox to be either investigated or processed further into devices for transport measurements using common lithographic techniques.

Importantly, the monolayer hBN covers the assembled vdW heterostructures from the top and due to its relatively high tunnel conductivity²⁴ allows electrical contacts by directly evaporating metal films onto it without etching openings in the encapsulation. The achieved contact resistances using standard

thin films (5 nm Cr/100 nm Au) are between 1 and 10 k Ω , depending upon the encapsulated material, with the highest values observed for semiconducting 2D crystals such as few-layer BP. Reactive ion etching can later be employed to define multiterminal mesas of a desired geometry. We did not observe degradation due to the resulting open edges over many weeks of storage and measurements. When applied to graphene, this technique yields high quality devices with micrometer-scale ballistic transport and at least 100 000 cm² V⁻¹ s⁻¹ mobility similar to the currently established quality record for such structures. 21,25,26

Experimental Devices. We have successfully studied electron transport in more than 20 devices containing BP and NbSe₂ layers down to a monolayer in thickness. Schematics of our devices are explained in Figure 1. In the case of BP, we

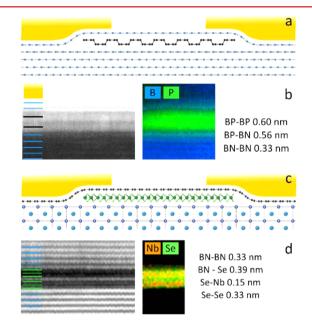


Figure 1. Glovebox encapsulated air-sensitive 2D crystals. (a) Schematics of the studied BP devices: mono- or few-layer BP is placed on an hBN substrate and protected with hBN. (b) Left: Cross-sectional high-angle annular dark-field STEM image of a hetero-structure consisting of bulk hBN/bilayer BP/bilayer hBN and a top gold contact. Interlayer distances found from such images are stated on the right. Center: STEM image superimposed with elemental profiles for the boron-K edge (blue) and phosphorus-L_{2,3} edge (green) that are found using EEL spectrum imaging for the same area. (c) Schematics of our NbSe₂ devices: 2D NbSe₂ is placed on hBN or atomically flat STO and covered with monolayer graphene. (d) Left: Cross-sectional bright field STEM image of a bulk hBN/bilayer NbSe₂/bulk hBN with the extracted interlayer distances on the right. Center: Superimposed STEM-EEL spectrum image with elemental profiles for the niobium-M_{4,5} edge (orange) and selenium-L₃ edge (green).

have used the standard assembly described above: 20-100 nm hBN as an atomically flat substrate 21,27 and monolayer hBN as the encapsulating layer (Figure 1a). It is not easy to distinguish between mono- and bilayer hBN 28 and, occasionally, our devices had bilayer hBN as the top layer. This resulted in a contact resistance a factor of 10 higher, which was acceptable although complicated the transport measurements. The whole multilayer stack was placed on top of an oxidized Si wafer (300 nm of SiO $_2$) that served as a back gate in our transport studies.

For all but two 2D NbSe₂ devices, we opted for monolayer graphene as the encapsulating top layer (Figure 1c) because it

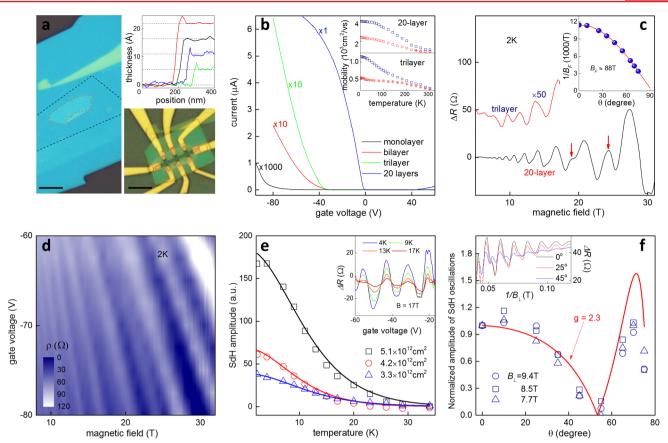


Figure 2. Transport properties of atomically thin BP. (a) Left: Trilayer BP crystal (outlined in red and partially folded) is encapsulated with monolayer hBN outlined with the black lines. Right top — AFM measurements of thickness for several encapsulated BP samples. The dashed lines correspond to the BP interlayer spacing of 5.5 Å. Right bottom: Optical micrograph of one of our typical Hall bar devices. Scale bars: 5 μ m. (b) Source-drain current at 10 K as a function of V_g for BP devices of different thickness, bias voltage 30 mV. Inset: T dependences of μ found using Hall and field-effect measurements (red and blue curves, respectively) for 3- and 20-layer BP. (c) Changes in resistance (ΔR) for the devices in (b). The red arrows mark spin-splitting of Landau levels. Inset: Angle dependence of the oscillation frequency. (d) Color map $\rho(V_g,B)$ for the 20-layer device, Ohms. (e) T dependence of SdH oscillations. Inset: Examples at different temperatures. Their amplitude can be fitted by the Lifshitz–Kosevich formula (solid curves in the main plot). (f) Amplitude of SdH oscillations in the 20-layer BP for different orientations of magnetic field. Examples are shown in the inset.

is much easier to produce, visualize, and transfer large area graphene than thicker, few-layer hBN.²⁸ The parallel conductance through graphene encapsulation has little effect on superconductivity in NbSe2, which has much higher carrier density per monolayer than graphene. To confirm that such influence is indeed minor, we have also fabricated two devices (3 and 4 layers of NbSe₂) encapsulated with monolayer hBN. The reference devices exhibited practically the same ρ and $T_{\rm C}$ (within 0.1 K) as graphene-encapsulated NbSe2 of the same thickness. For consistency, we refer below to the latter devices. As a substrate for NbSe2, we used both hBN (on top of the oxidized Si wafer) and bare SrTiO₃ (STO), which again yielded similar results. The latter substrates were made from commercially available polished wafers (500 μ m in thickness) that were annealed at 950 °C in oxygen. The annealing resulted in large (\sim 1 μ m wide) atomically flat terraces.²⁹ Below we present mainly the results for NbSe2 on STO because of considerable current interest in high-temperature superconductivity observed in conceptually similar structures (monolayer FeSe grown on STO) in which $T_C \approx 100$ K is often attributed to STO's high dielectric constant.³⁰

Cross-Sectional Characterization. It has previously been reported that contamination trapped between 2D crystals of graphene, hBN, and stable dichalcogenides tends to segregate

into isolated pockets leaving behind large areas with atomically clean and sharp interfaces.³¹ The self-cleaning is however not a universal process and does not occur for all interfaces (for example, not for those involving 2D oxides).²¹ In this work, we have observed self-cleaning of both BP and NbSe2 surfaces in contact with graphene and hBN so that pockets of aggregated contamination clearly appear during glovebox assembly.^{21,31} Accordingly, our Hall bar devices were lithographically defined away from contamination pockets.³¹ To confirm that the device interfaces are atomically clean, we have used a Ga+ focused ion beam (FIB) scanning electron microscope (SEM) to prepare thin (50 nm) cross sections from some of our devices after their transport measurements. Figure 1b,d shows representative scanning transmission electron microscopy (STEM) images for 2D crystals of BP and NbSe₂, which are also accompanied by their elemental analysis using electron energy loss spectroscopy (EELS).

The STEM image in Figure 1d shows bilayer NbSe₂ sandwiched between two hBN crystals. Analysis of the interlayer separations yields values close to those in bulk NbSe₂ and hBN, which indicates little or no contamination trapped between the assembled layers. On the other hand, STEM studies of BP heterostructures were hindered by their high sensitivity to air. Although our cross-sectional specimens

were exposed to air only for a few minutes during their transfer from FIB to STEM, BP heterostructures (unlike NbSe₂) already showed significant structural deterioration. In most of the studied specimens, bilayer BP was found to expand 4-fold and lost any signs of a layered structure. Only in the contact regions where the heterostructures were covered with gold, we succeeded to find the BP layer nearly intact. In Figure 1b the following layer sequence can be clearly seen: bulk hBN/bilayer BP/bilayer hBN/bulk Au. The interlayer distances calculated from the images for hBN are close to those in the bulk, within our experimental accuracy (0.6 nm, compared to 0.55 nm for bulk BP). We note that the BP sample was found to be much more sensitive to electron beam damage during STEM imaging than NbSe2, hBN, or graphene and that the increased interlayer spacing is therefore likely to be the result of electron beam damage.

It is known that the exact thickness of exfoliated 2D crystals is difficult to measure accurately using AFM, which yields significant variations in apparent thickness. This has been attributed to the presence of an additional contamination ("dead" layer) between 2D crystals and substrates and/or differences in their mechanical and adhesive properties with respect to the AFM tip (see, for example, ref 2). We only observe this additional thickness of 0.2-0.3 nm for layers of NbSe₂ on STO substrate (inset of Figure 4a). For our devices with self-cleaning interfaces and covered with a protective monolayer over atomic steps, we have found their height to follow exactly the layer number N multiplied by the bulk interlayer distance with no evidence for any dead layer (Figure 2a).

Electron Transport in Encapsulated 2D Black Phosphorus. We have studied more than 10 field-effect BP devices with thicknesses ranging from a monolayer to $N \approx 20$. All the devices exhibited ambipolar behavior such that both hole and electron gases could be induced by applying sufficiently high gate voltage V_o . No degradation in the device's quality with time was noticed over the whole period of investigations lasting for several months. A summary of our transport studies for BP is given in Figure 2. One can see that the response to field-effect doping is strongly asymmetric (Figure 2b) with much higher conductivities σ and, hence, higher μ observed for holes, which is in agreement with the previous reports. $^{4,6-8,13,15,16,18-20,32-34}$ At liquid helium temperatures (T), field-effect mobilities measured in the four-probe geometry were found to reach >4000 cm² V⁻¹ s⁻¹ for our bulklike devices (>10 layers) but μ became progressively lower for thinner crystals, typically \sim 1,200, 80, and 1 cm² V⁻¹ s⁻¹ for tri-, bi- and monolayer devices, respectively (Figure 2b). Note that gate-induced charge carriers in BP reside within a near-surface quantum well that has a width of only a few layers^{6,34} and, therefore, devices thicker than several atomic layers should conceptually be viewed as bulk BP with near-surface 2D gases.

Trilayer and thicker devices exhibited strong T dependence of σ , which indicates that room- $T\mu$ of BP is limited to $\leq 1,000$ cm² V⁻¹ s⁻¹ because of phonon scattering. Low- $T\mu$ found from Hall effect measurements were a factor of \sim 2 lower than those determined from the electric field effect for all N, which is in agreement with previous reports. $^{4,6-8,13,15,16,18-20,32-34}$ Close to room T, differences in Hall and field effect μ diminish (inset in Figure 2b). As for the dominant scattering mechanism at low T, we can safely rule out charged impurities in hBN and, probably, contamination left at the hBN-BP interfaces. Most

likely, the observed low-T μ are limited by structural defects and strain induced during cleavage and transfer.

Two recent papers reported Shubnikov-de Haas (SdH) oscillations in BP devices thicker than 10 layers.^{6,15} The relatively high μ achieved for our glovebox-encapsulated devices allowed the observation of SdH oscillations even for trilayer BP (Figure 2c). The oscillations become visible in magnetic fields B above a few Tesla, in agreement with the measured fieldeffect μ . Their period, $1/B_{\rm F}$, is found to match the carrier concentration n estimated from the flat capacitor model, which shows that the majority of gate-induced carriers participate in electron transport. In order to confirm the two-dimensional nature of carriers in 2D BP, we have studied B_F as a function of the angle θ between B and the axis perpendicular to the BP plane. The data follows the expected $cos(\theta)$ dependence that describes the field component perpendicular to the 2D plane, B_{\perp} (inset of Figure 2c). Furthermore, we have carried out analysis of T dependence of SdH oscillations' amplitude and, using Lifshitz-Kosevich formula, determined the effective mass for holes as $m_h = 0.24 \pm 0.02 \ m_0$ where m_0 is the free electron mass (Figure 2e). This is in good agreement with ab initio values expected for few-layer BP⁶ but notably smaller than $m_{\rm h} \approx$ 0.3 and 0.35 m_0 reported in refs 6 and 15, respectively. Note that all the reported values are smaller than $m_h \approx 0.42 m_0$ found for bulk BP.

For devices with N>10 layers, we also observed lifting of the spin degeneracy in B above 18 T (Figure 2d). The Zeeman energy depends on the total magnetic field B whereas the Landau level separation is determined by B_{\perp} . This allows one to distinguish between the two contributions and find the g-factor by studying angular dependence of SdH oscillations. Figure 2f shows their amplitude normalized by the value in the perpendicular field. Following the analysis suggested in ref 35, we can fit the observed angular dependence using a single parameter g, which allows us to determine the g-factor value for the near-surface 2D hole gas as \sim 2.3 \pm 0.2.

Finally, to qualitatively illustrate how essential the glovebox encapsulation can be, we have tested photoluminescence (PL) from our 2D BP devices. No signal could be detected in any of them. To reconcile this observation with several recent reports on strong luminescence from few-layer BP samples, we have prepared partially encapsulated crystals such as the bilayer shown in Figure 3a. Strong luminescence could easily be detected from areas of thin BP crystals, which were exposed to air. The observed spectra (Figure 3d) are also similar to those reported earlier for few-layer BP crystals (see, for example, refs 5 and 19). These observations suggest that the reported PL signals probably require some disorder induced by exposure to air. Furthermore, we have found that scanning with even a mild laser power of <100 μ W strongly increased the decomposition of BP, so that after only a few scans the entire nonencapsulated region was no longer visible in an optical microscope and ceased to yield any PL signal (Figure 3d). This agrees well with the reports on optically stimulated etching of BP in air.^{5,18} In contrast, encapsulated regions did not exhibit any changes even after many hours of continuous laser light exposure at ~1 mW.

Superconducting Properties of Few-Layer NbSe₂. To provide a reference for glovebox encapsulation, several NbSe₂ devices, all thinner than 10 layers, were made by the standard encapsulation with hBN but in air. All of them were found to be nonconductive, which is in agreement with the results reported in ref 11. In contrast, all the devices prepared using glovebox encapsulation (Figure 4a) exhibited metallic behavior of their ρ

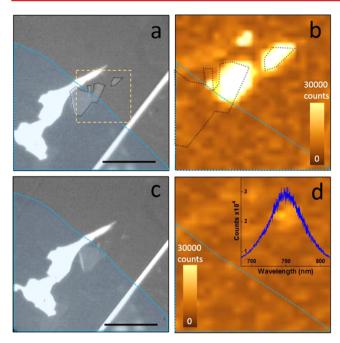


Figure 3. Only nonprotected few-layer BP shows strong photoluminescence. (a) Bilayer black phosphorus (outlined with black dots) residing on a thick BN crystal and partially covered with few-layer hBN (semitransparent blue area with the edge marked by the blue curve). Scale bar: 10 μ m. Yellow box indicates area selected for photoluminescence map (b). No signal comes from the encapsulated BP but thin areas exposed to air are strongly luminescent. (c) After a few scans, clear structural changes occur in the nonprotected part of the same BP crystal, which is attributed to photoactivated degradation. (d) Subsequent scans of the damaged area yield no signal. Inset: Spectrum typical for few-layer BP during the first scan as in (b).

as a function of T (Figure 4b) and a clear superconducting transition with a zero resistance (R) state (Figures 4b,c). The transition is remarkably sharp (Figure 4c), and the derivative dR/dT found by numerical differentiation of the measured resistance curves exhibits a single symmetric peak. The latter indicates high homogeneity of the devices (cf. ref 11). The critical temperature (defined experimentally as the peak position in dR/dT) gradually decreases with decreasing N (inset of Figure 4c) but the suppression is relatively small even for the bilayer, indicating that 2D NbSe2 remains largely free of disorder (cf. strong suppression of $T_{\rm C}$ for few-layer Pb films³⁶). The robust $T_{\rm C}$ is consistent with the fact that the normal-state R of our devices (Figure 4c) remains well below the threshold given by the resistance quantum, $h/4e^2$, above which superconductivity is expected to be strongly suppressed by disorder.^{37–39} Only for monolayer NbSe₂ do we observe a significant drop in $T_{\rm C}$ to values below 2 K, even though the 2D superconductor still remains very far from the resistancequantum threshold. The origin of the observed changes of $T_{\rm C}$ in few-layer superconductors remains to be understood. On one hand, it can reasonably be expected that NbSe₂ monolayers being exposed to the environment from both sides are more susceptible to adsorbed impurities, loss of Se, and other damage as the rapid increase in the normal-state resistivity with decreasing the layer number suggests (Figure 4c). On the other hand, we cannot rule out more fundamental mechanisms responsible for the change of $T_{\rm C}$ in ultrathin superconductors such as, for example, coupling of superconductivity with the additional dissipation path⁴⁰ provided by highly conductive

graphene, which can be sensitive to the layer number and kick in for mono- and bilayer devices only. Further work is necessary to clarify these observations.

Furthermore, we have studied the influence of electric-field doping on T_C for 2D NbSe₂ (Figure 4c,d). To this end, we applied a gate voltage, $V_{\rm g}$, to the metal film deposited on the back side of our 500 μm thick STO wafers. This is possible because STO has an extremely high dielectric constant ($\sim 10^4$) at liquid helium temperatures. ^{41,42} For our particular wafers, we have calibrated their dielectric response as a function of both T and V_g by employing Hall bar devices made from graphene placed on top of the same STO wafers. The measurements yielded the field-effect density $\Delta n(V_{\rm g})$ shown in the upper xaxis of Figure 4d. This axis shows that by applying $V_g > 50 \text{ V}$ at T < 10 K we induced $\Delta n \approx 1.3 \times 10^{13}$ cm⁻². Above this voltage, the dielectric constant of STO drops to such low values that a further increase in voltage results in little additional doping.⁴² The field-induced Δn should be compared with the total carrier density n of intrinsic charge carriers in NbSe₂. Literature values for bulk NbSe2 yield a carrier concentration per each atomic layer of $n_{\rm L} \approx 0.9 \times 10^{15} \ {\rm cm}^{-2}$. Our Hall effect measurements employing the two NbSe₂ devices encapsulated with hBN found $n = N \times 1.1 \pm 0.1 \times 10^{15}$ cm⁻², which indicates little change in carrier density for glovebox encapsulated 2D NbSe₂ with respect to bulk NbSe₂.

Our 2D NbSe₂ devices show small but notable changes in $T_{\rm C}$ with applied gate voltage, despite the maximum electric-field doping reaching only ~1% of $n_{\rm L}$. One can describe the observed changes by the Bardeen–Cooper–Schrieffer (BCS) theory that suggests 10

$$\Delta T_{\rm C}(V_{\rm g}) = T_{\rm C}(0) \frac{\Delta n}{n} \ln \left(\frac{T_{\rm C}(0)}{1.14T_{\rm D}} \right)$$
 (1)

where $T_D \approx 225$ K is the Debye temperature in bulk NbSe₂ and $T_{\rm C}(0)$ the observed critical temperature for different N at zero gate voltage. Equation 1 implies that T_C should vary linearly with induced Δn and the expected behavior of T_C as a function of $V_{\rm g}$ is shown by the dashed curve in Figure 4d. The changes are strongly nonlinear and saturate at $V_{\rm g}$ above ± 50 V because of the STO dielectric response. 41,42 One can see from Figure 4d that the center of the superconducting transition in R(T), which is indicated by green, shifts with increasing $|V_{\sigma}|$ and closely follows the dependence expected from eq 1. Furthermore, according to eq 1, $\Delta T_{\rm C}/T_{\rm C}(0)$ should increase with decreasing the number of layers as 1/N (assuming n =Nn_L), and this functional dependence is shown by the solid green curve in the inset of Figure 4d. The observed field-effect changes in $T_{\rm C}$ qualitatively follow the theoretical dependences but their absolute values are approximately 3 times smaller than eq 1 predicts. This is in contrast to the earlier measurements 10 where changes significantly larger than those expected in theory were reported for electric-field modulation of a partial superconducting transition in a NbSe₂ device with N = 2-3. However, the field-effect changes in T_C reported in ref 11 for thick NbSe₂ (~20 layer) are in better agreement with our observations. Possible reasons for disagreement between experiments and theory have been discussed in ref 10. In addition, eq 1 may need modification for this 2D limit, and the coupling constant and TD may change in few-layer NbSe2 due to atomic thickness. We also note that the field-effect is likely to be inhomogeneous across the layers, with the highest concentration induced within the monolayer closest to the

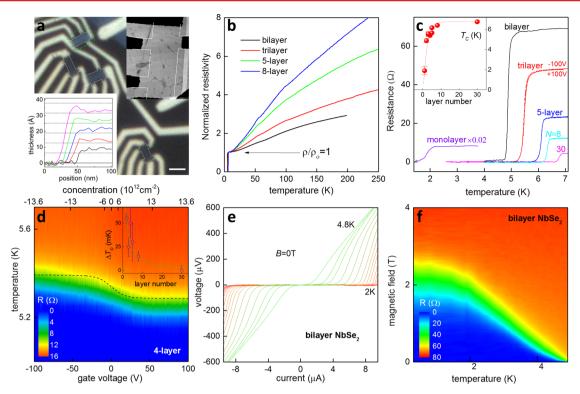


Figure 4. Electron transport and superconductivity in few-layer NbSe₂. (a) Optical micrograph showing four multiterminal NbSe₂ devices encapsulated with graphene. Scale bar: $2 \mu m$. Left bottom inset: AFM measurements of thickness for several encapsulated NbSe₂ samples. Right top inset: AFM topography for one of the devices (outlined with the green box in the main image) before its etching to define the Hall bar mesa (its later position is indicated by the white lines). (b) Resistance as a function of T for representative devices with different N. Resistivity is normalized to its value near the superconducting transition. (c) Changes in T_C with N. The dotted line in the inset is a guide to the eye. (d) Example of maps $R(V_g T)$ measured near the superconducting transition for N = 4. The black dashed curve shows its expected shift given by eq 1. The upper x-axis is nonlinear and corresponds to the field-induced Δn . Inset: Changes in the critical temperature ΔT_C for different N, which correspond to swepping V_g between 0 and +100 V. The green curve shows the expected functional dependence $\Delta T_C \propto 1/N$. (e) Voltage—current characteristics at different T for bilayer NbSe₂. (f) Superconducting phase diagram R(B,T) for the same device. All the presented data are for NbSe₂ on STO and devices encapsulated with monolayer graphene (see Section Experimental Devices).

gate. This means that any changes in superconductivity within this layer are affected by the proximity of other layers that do not experience any field effect. This observation agrees with the fact that the superconducting transition becomes progressively sharper with decreasing N and, rather surprisingly, is sharpest for bilayer NbSe₂. As further evidence of robust superconductivity in bilayer NbSe2, Figure 4e,f shows the evolution of zero-field voltage-current characteristics with temperature and the superconducting phase diagram for the field perpendicular to the device. The observed decrease of the critical current with increasing temperature is similar to the behavior typical for bulk NbSe2 and the extrapolated upper critical field, $H_{c2}(0) \approx 2$ T is in good agreement with the observed 40% reduction in T_o according to the BCS expression $H_{c2} \propto [(N(0))]^{1/2} T_c$ (cf. the bulk perpendicular critical field $H_{c2}(0) \approx 5.6 \text{ T}$).

Finally, it is instructive to acknowledge recent reports where monolayer FeSe grown by molecular beam epitaxy on STO was found to exhibit $T_{\rm C}$ reaching 100 K 30,36 The origin of this dramatic enhancement is not understood and, as mentioned above, the use of STO as a substrate in our experiments with mono- and few-layer NbSe₂ may provide some clues. For 2D NbSe₂ on STO, we observed only suppression of $T_{\rm C}$ with respect to its bulk value and no difference with respect to using hBN as a substrate. The difference in electronic properties for FeSe and NbSe₂ is not expected to be crucial for any enhancement mechanism proposed so far. Nonetheless, it is

also worth mentioning that we have carried out similar experiments using 4- and 6-layer FeSe that remain superconducting due to the glovebox encapsulation but FeSe on STO again showed reduced $T_{\rm C}$, which is in qualitative agreement with the behavior of 2D NbSe₂ of the same thickness. Therefore, the critical difference between our experiments and those reported in refs 30 and 36 could be different quality, disorder, and strain. The use of nondoped STO in our experiments could also be important in considering possible enhancement mechanisms.

In conclusion, the described technology offers a universal platform for studying many new 2D crystals and vdW heterostructures, which so far could not be assessed experimentally because of their decomposition under ambient conditions and/or during lithography processing. The improvement provided by assembly in oxygen- and water-free environment is exemplified by our observation of superconductivity in monolayer NbSe₂ and the field-effect metallic conductivity for monolayer BP. They show no evidence of degradation and photoluminescence, even after keeping the encapsulated devices in air for many weeks. Although the approach involves computer-controlled remote cleavage, positioning and handling of micron-sized monolayers, the technology is relatively straightforward, and we expect it to become widespread within a short space of time.

ASSOCIATED CONTENT

Supporting Information

Device fabrication, morphology, and environmental stability. Cross-sectional sample preparation and STEM imaging. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.nanolett.5b00648.

AUTHOR INFORMATION

Notes

The authors declare no competing financial interest.

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